

Date: Tuesday, 11/6/2007 1:38:16 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 02.500 SUPPORT
Job Number : 35581	
Estimate Number : 11058	
P.O. Number :	Part Number : D28921
This Issue : 11/6/2007 S.O. No. :	Drawing Number : D2892 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 34063	Material :
Written By :	Due Date : 12/13/2007 Qty: 10 Um: Each
Checked & Approved By : <u>11/07</u>	
Comment : Est. C02.11.26 Added P/O KJ	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 4996

Description: D6104-003

Material: 17-4 PH SS (AMS 5643 OR AISI 630) as per Dwg D6104

Material release note required.

Blank size makes (2) D2891-1

C207/11/07

(10)

B 35581
HT# A 18939 X 8
HT# A 19095 X 2
28 08/03/24

φ35"

2.0	D6104003	17-4 SS Roundbar 3.25"OD
-----	----------	--------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
Support

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

QC #6

7/11/25 (10)

4.0	MORI SEIKI DOOSAN	MORI SEIKI CNC LATHE LARGE
-----	-------------------	----------------------------



Comment: MORI SEIKI LATHE

Turn blank for Haas as per: Folio FA082

28 08/03/24 7ml 08/03/24 (10)

(P10) →

5.0	QC1	INSPECT ALL DIM TO DIM SHEET
-----	-----	------------------------------



Comment: INSPECT ALL DIM TO DIM SHEET

7ml 08/03/24 (10)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2892-1 PAR #: N/A Fault Category: Prod / Machine Parts NCR: (Yes) No DQA: AD Date: 08/04/09
D206-667-203 QA: N/C Closed: AD Date: 08/04/09

NCR: 35581		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/03/06	40	A large score mark about 0.05" Deep was found in the inside Bore. R.C. insert Bore on the Boreing Bar.	J.L 08/04/09	By Eng. Buff out mark, then part is acceptable	J.L 08/04/09	08/04/09	J.L 08/04/09	J.L 08/04/09

NOTE: Date & initial all entries

Date: Tuesday, 11/6/2007 1:38:16 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 02.500 SUPPORT

Job Number: 35581

Part Number: D28921

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

HAAS1

HAAS CNC VERTICAL MACHINING #1



Comment: HAAS

Machine as per Folio FA082

Tumble & Deburr

J.L 08/04/24

7.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.L 08/04/24

8.0

QC8

SECOND CHECK



Comment: SECOND CHECK

* See PID on Previous Page *

J.S 08/04/24

9.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

9.1 08-04-25

10.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M.H 08/04/25

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LG

M 08 04 28

(20)

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/24

Job Completion



M.F 08 04 28

135581
D28921
25/04/2008
S.119 09.12
#1 398.0 F
#2
#3 30MINS F
#4

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 35581
Description: Ø2.500 Support	Part Number: D2892-1
Inspection Dwg: D2892 Rev. A	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2892 Rev. A/DSK077 Rev. A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
Lathe Section									
A	2.524	2.529		2.524	2.526	2.526	2.526		
B	3.702	3.722		3.709	3.712	3.712	3.712		
C	2.814	2.834		2.823	2.823	2.826	2.825		
D	0.718	0.738		.727	.726	.727	.727		
E	0.090	0.110		.101	.098	.104	.100		
F	2.714	2.734		2.726	2.726	2.721	2.723		
G	2.029	2.049		2.036	2.038	2.038	2.037		
H	3.214	3.234		3.222	3.222	3.220	3.222		
I	0.913	0.933		.925	.926	.926	.924		
J	0.022	0.042		.032	.032	.032	.032		
K	0.090	0.110		.100	.100	.095	.097		
L									
HAAS Section									
AA	0.115	0.135		.130	.130	.131	.130		
AB	0.290	0.310		.300	.300	.300	.300		
AC	0.040	0.060		.052	.051	.050	.050		
AD	0.115	0.135		.125	.125	.125	.123		
AE	0.240	0.260		.252	.250	.253	.252		
AF	0.188	0.193	DT8706	.189	.189	.189	.189		
AG	0.240	0.260		.250	.250	.250	.250		
AH	1.126	1.146		1.135	1.140	1.145	1.143		
AI	0.454	0.474		.464	.465	.466	.466		
AJ	0.240	0.260		.250	.250	.250	.250		
AK	0.053	0.073		.063	.063	.063	.063		
AL	0.257	0.262	DT8683	.258	.258	.258	.258		
AM	1.663	1.683		1.675	1.674	1.674	1.674		
AN	0.053	0.073		.063	.063	.063	.063		
AO	0.022	0.042		.032	.032	.032	.032		
AP	2.779	2.789		2.784	2.784	2.784	2.784		
AQ									
AR									
Accept/Reject									

Measured by: <i>ML</i>
Date: 08/03/24 / 08/04/24

Audited by: <i>JP</i>
Date: 08/09/24

Rev	Date	Change	Revised by	Approved
A	02.12.12	New Issue	KJ/RF	<i>[Signature]</i>

DART AEROSPACE LTD	Work Order:	35581
Description: Ø2.500 Support	Part Number:	D2892-1
Inspection Dwg: D2892 Rev. A		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2892 Rev. A/DSK077 Rev. A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	15	16	17	18	By	Date
Lathe Section									
A	2.524	2.529		2.527	2.528	2.526	2.526		
B	3.702	3.722		3.712	3.713	3.713	3.713		
C	2.814	2.834		2.822	2.824	2.825	2.825		
D	0.718	0.738		.730	.730	.730	.729		
E	0.090	0.110		.101	.099	.099	.100		
F	2.714	2.734		2.727	2.727	2.727	2.727		
G	2.029	2.049		2.038	2.038	2.037	2.038		
H	3.214	3.234		3.226	3.222	3.220	3.222		
I	0.913	0.933		.926	.925	.925	.925		
J	0.022	0.042		.032	.032	.032	.032		
K	0.090	0.110		.099	.097	.096	.098		
L									
HAAS Section									
AA	0.115	0.135		-.131	-.131	-.132	-.131		
AB	0.290	0.310		.300	.300	.300	.300		
AC	0.040	0.060		.051	.050	.052	.050		
AD	0.115	0.135		.123	.123	.124	.124		
AE	0.240	0.260		.252	.252	.254	.253		
AF	0.188	0.193	DT8706	.189	.189	.189	.189		
AG	0.240	0.260		.250	.250	.250	.250		
AH	1.126	1.146		1.143	1.143	1.142	1.141		
AI	0.454	0.474		.466	.466	.467	.467		
AJ	0.240	0.260		.250	.250	.250	.250		
AK	0.053	0.073		.063	.063	.063	.063		
AL	0.257	0.262	DT8683	.258	.258	.258	.258		
AM	1.663	1.683		1.674	1.674	1.675	1.675		
AN	0.053	0.073		.063	.063	.063	.063		
AO	0.022	0.042		.032	.032	.032	.032		
AP	2.779	2.789		2.784	2.784	2.784	2.784		
AQ									
AR									
Accept/Reject									

Measured by:	<i>ML / J.L</i>
Date:	<i>02/03/26 / 08/04/24</i>

Audited by:	<i>SP</i>
Date:	<i>08/04/24</i>

Rev	Date	Change	Revised by	Approved
A	02.12.12	New Issue	KJ/RF <i>TF</i>	<i>+</i>

DART AEROSPACE LTD	Work Order:	35581
Description: Ø2.500 Support	Part Number:	D2892-1
Inspection Dwg: D2892 Rev. A		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2892 Rev. A/DSK077 Rev. A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	<i>19</i>	<i>210</i>	<i>8</i>	<i>4</i>	By	Date
Lathe Section									
A	2.524	2.529		2.527	2.526				
B	3.702	3.722		3.712	3.711				
C	2.814	2.834		2.821	2.828				
D	0.718	0.738		.723	.730				
E	0.090	0.110		.104	.101				
F	2.714	2.734		2.726	2.728				
G	2.029	2.049		2.038	2.037				
H	3.214	3.234		3.220	3.225				
I	0.913	0.933		.923	.928				
J	0.022	0.042		.032	.032				
K	0.090	0.110		.095	.104				
L									
HAAS Section									
AA	0.115	0.135		.131	.131				
AB	0.290	0.310		.300	.300				
AC	0.040	0.060		.050	.050				
AD	0.115	0.135		.123	.124				
AE	0.240	0.260		.253	.252				
AF	0.188	0.193	DT8706	.189	.189				
AG	0.240	0.260		.250	.250				
AH	1.126	1.146		1.143	1.140				
AI	0.454	0.474		.465	.465				
AJ	0.240	0.260		.250	.260				
AK	0.053	0.073		.063	.063				
AL	0.257	0.262	DT8683	.258	.258				
AM	1.663	1.683		1.675	1.673				
AN	0.053	0.073		.063	.063				
AO	0.022	0.042		.032	.032				
AP	2.779	2.789		2.784	2.784				
AQ									
AR									
Accept/Reject									

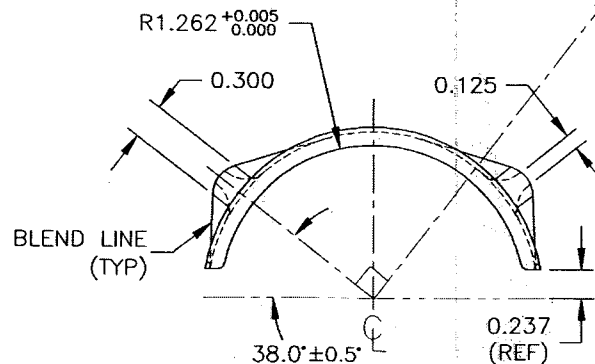
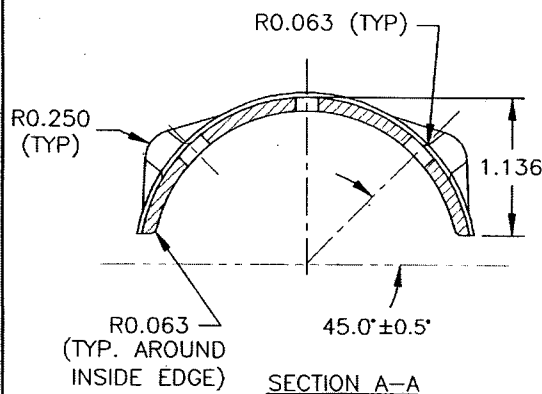
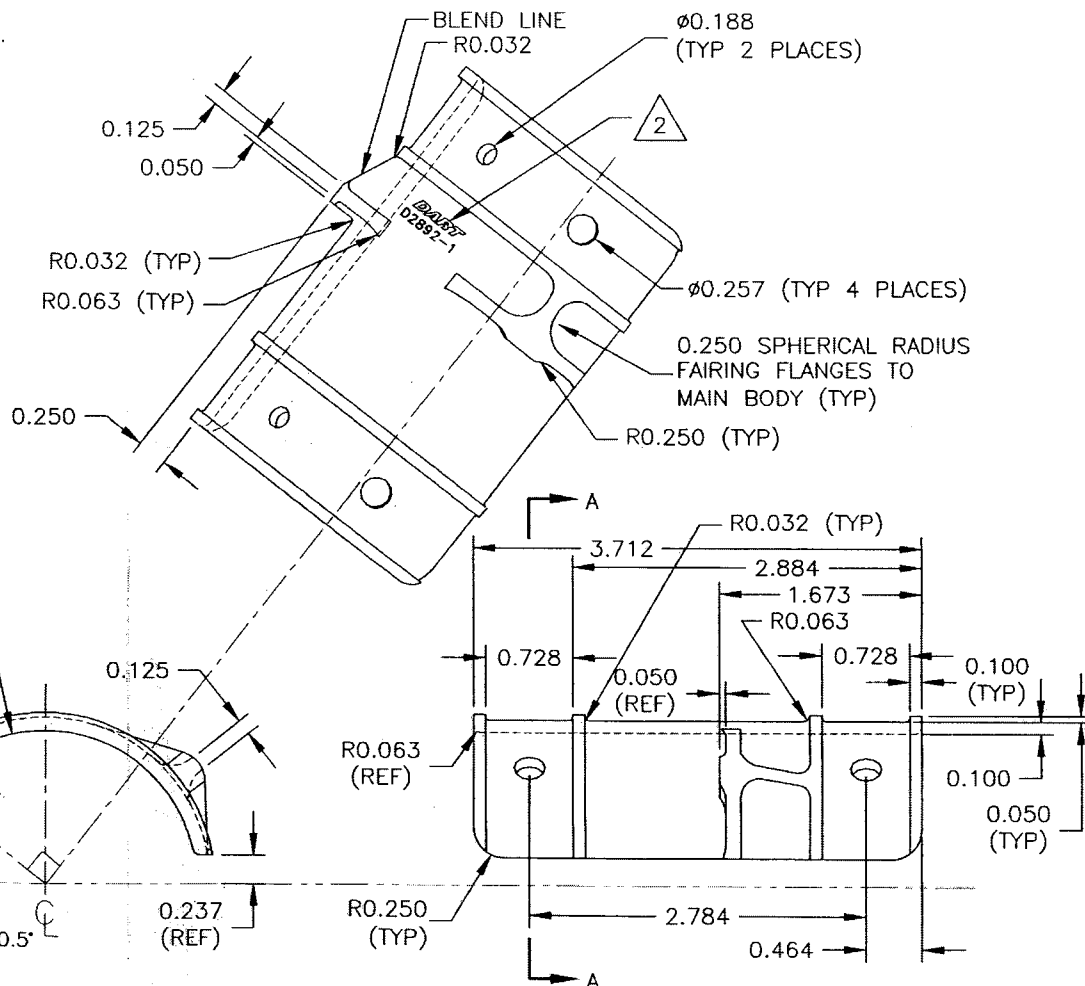
Measured by: <i>gmk / J.L.</i>
Date: <i>08/03/26 / 08/04/24</i>

Audited by: <i>SS</i>
Date: <i>08/04/24</i>

Rev	Date	Change	Revised by	Approved
A	02.12.12	New Issue	KJ/RF <i>RF</i>	<i>RF</i>

D2892-1

- 1) MATERIAL: 17-4 PH STAINLESS STEEL
HEAT TREAT TO H900 CONDITION
(900°F FOR 1 HR, AIR COOL)
MIN UTS = 170 KSI (38 HRC)
- 2) IDENTIFY WITH DART LOGO (PER DART SUPPLIED GRAPHIC) AND PART NUMBER IN THIS AREA WITH 0.125 HIGH LETTERING 0.010-0.020 DEEP
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) TOLERANCES ARE PER DART QSI 018 (REF. X.XXX = ± 0.010) UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) FINISH: POWDER COAT WHITE (REF. 4.3.5.2) PER DART QSI 005 4.3



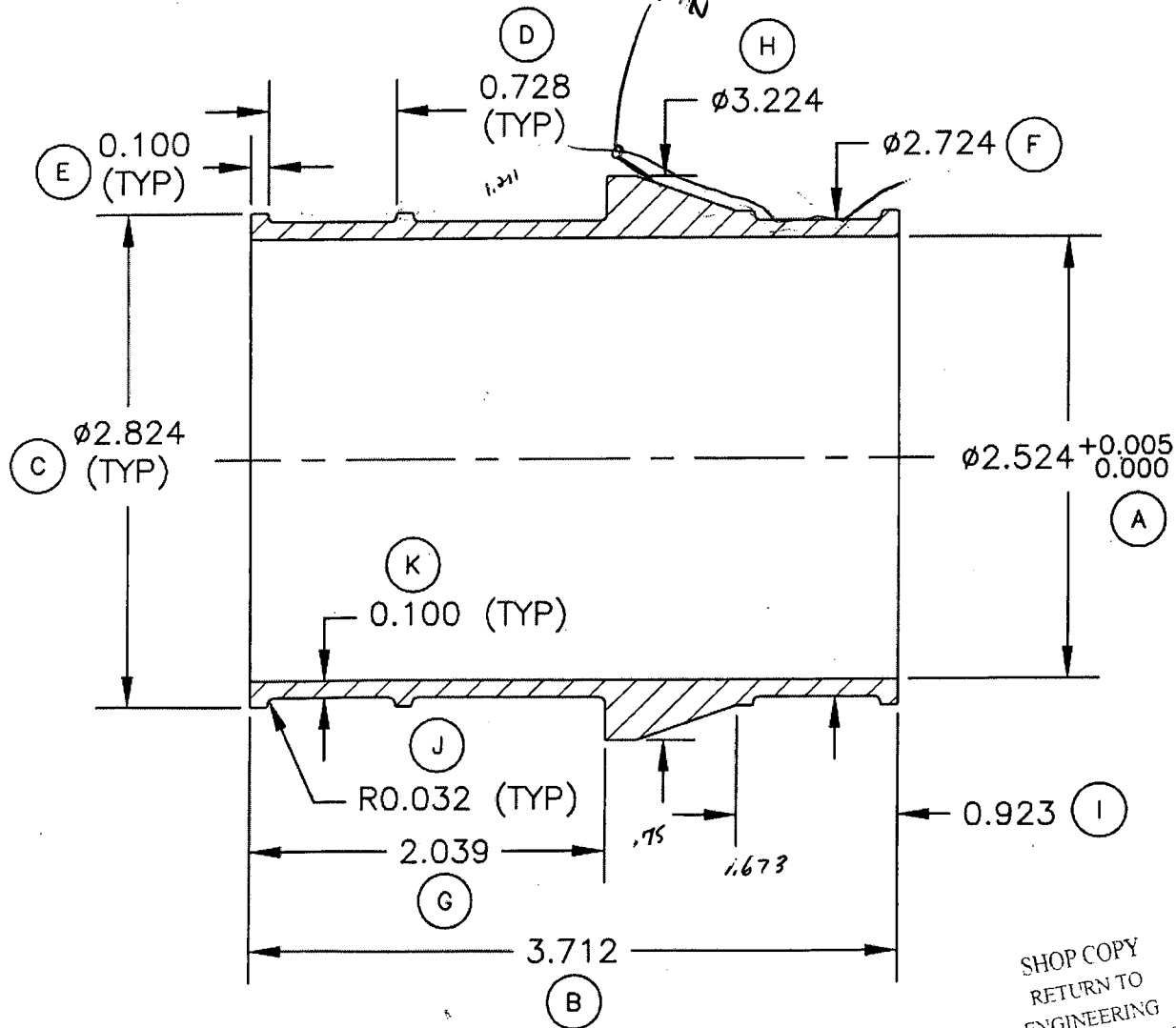
A		00.11.17	NEW ISSUE
DESIGN	CP	DRAWN BY	CP
CHECKED	#	APPROVED	#
DATE	00.11.17	TITLE	Ø2.500 SUPPORT
COPYRIGHT © 2000 BY DART AEROSPACE LTD.		DART AEROSPACE LTD. MARKESBURY, ONTARIO, CANADA	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		DRAWING NO. D2892	REV. A SHEET 1 OF 1 SCALE 1:1

NO. 35581
WORK ORDER
WITHOUT NOTICE
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SUBJECT TO AMENDMENT

DART

DESIGN H	DRAWN BY H	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. DSK 077	REV. A SHEET 1 OF 1
DATE 03.05.20		TITLE TURNING DETAIL FOR D2892-1	SCALE 1:1
A	03.05.20	NEW ISSUE	

RELEASED
03.07.01




D2892-1 TURNING DETAIL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35581

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T-082 P004/010 F-406
514-695-3281
FROM-metalex castle
29-11-07 09:57

559005 396130 10		 Métaux Castle®		A.M. CASTLE & Co. (Canada) Inc.		DATE CHARGED-LOADED EXPÉDIÉ 27 NOV 2007		NO. COM-ORD. NO. 559005		POIDS TOTAL JUSQU'À TOT. DUV. W	
QUISITION CLIENT-CUSTOMER REQUISITION NO.				NO. COM. CLIENT-CUST. ORD. NO. 4990		COMPTES-ADCT. VEND. SLS TERR. EXPÉDIÉ PAR-SHIP VIA 71037 200 40 USUAL MANITOULA					
EUR-PURCHASING AGENT NDA LABELLE		TELEPHONE 613 632-3336		HC TAKE NO. COM-ORD 9 0 1		REGION LIVRAISON-DEL. ZONE C/C		F.A.B. F.O.B. PREPAID		BILL NO. FEVILLÉ/EMBALLAGE B/L NUMBER	
A-SHIP TO:		VENDU A-SOLD TO: DART AEROSPACE LTD 1270 ABERDEEN HAMKESBURY ON K6A 1K7		INFORMATION CRÉDIT-CREDIT INFORMATION R2C SEE FRANCE STATUS		ROUTE 10-NL-11/19 30-NL-11/21 31-NL-11/23					
CTIONS/LIVRAISON-DELIVERY Q-763501		INSTRUCTIONS LIVRAISON (CONT.)-DELIVERY (CONT'D.)		INSTRUCTIONS LIVRAISON (CONT.)-DELIVERY (CONT'D.)							
OPTION - ITEM 1 2500 RD 170R-4NI RT SOL. TREATED COND A 3.80" GOLD								QTE/UNITE COM-ORDERED 20 PCS PCS		POIDS COM.-WT. ORDERED 179	
<div>40302 CERTIFICAT DE CONFORMITE</div> <div>See Packing Slip for English Certificate of Conformance</div> <div>1. Castle & Co. (Canada) Inc. certifie que la matériel (ou)mi près ce document rencontrera et est conforme aux ifications du produit(s) décrit(s) ci-contre.</div> <div>A.M. Castle & Co. (Canada) Inc.</div> <div>IDS POUR EXPEDITION SEULEMENT. VOIR FRACTURE UR LE POID EXACT FRACTURE. SVP SIGNER ET TER LA COPIE DU CHAUFFEUR POUR RÉCEPTION DU TERIAL ET, SI VERIFIÉ, CERTIFICAT D'ANALYSE.</div>		INSTRUCTIONS FILL FROM ONE HEAT ONLY TOL + 1/16" -0" PRIOR DIST/ORD: 10 396130		COULÉE INFO-HEAT INFO QTE-QTY A17095 ✓ 10 A18939 ✓ 10		BALLOTS-BUNDLES 1 20		PCES/PO EXP. S/P 179		POIDS EXP.-WT. SHIPPED	
						FORME-SHAPE I.A.C. 42470					
						28.210FT					
						INSTRUCTIONS (CONT'D.) 20x3.80					
OPTION - ITEM 2								QTE/UNITE COM. ORDERED		POIDS COM.-WT. ORDERED	
<div>TERMES ET CONDITIONS DE VENTES</div> <div>DESABEU DES GARANTIES ET RESTRICTION DE RESPONSABILITE AU VERSO</div>		INSTRUCTIONS 1 Box		COULÉE INFO-HEAT INFO QTE-QTY		BALLOTS-BUNDLES		PCES/PO EXP. S/P		POIDS EXP.-WT. SHIPPED	
						INSTRUCTIONS (CONT'D.)					
OPTION - ITEM 3								QTE/UNITE COM-ORDERED		POIDS COM.-WT. ORDERED	
<div>TES DIFFÉRENCES OU DOMMAGES DOIVENT ÊTRE INDICUÉS LA COPIE REÇU/LIVRAISON ET LA FEVILLÉ D'EMBALLAGE ET IE PAR LE CHAUFFEUR ET LE CLIENT. UNE COPIE DE CE REÇU ENT INDICUÉ DOIT ÊTRE SOUMIS DANS LES 30 JOURS SQU'UN CRÉDIT EST REQUIS.</div> <div>LETTRE MOULÉE-NAME (PRINT ONLY)</div> <div>U PAR-RECEIVED BY</div> <div>DATE RECU- DATE EXCÉDÉ</div>		INSTRUCTIONS		COULÉE INFO-HEAT INFO QTE-QTY		BALLOTS-BUNDLES		PCES/PO EXP. S/P		POIDS EXP.-WT. SHIPPED	
						INSTRUCTIONS (CONT'D.)					



CERTIFICATE OF TEST

A M CASTLE, INC

3400 N WOLF RD
FRANKLIN PARK, IL 60131

S H I P A M CASTLE, INC

26800 MILES RD
BEDFORD HEIGHTS OH 44146OUR ORDER NO.
PS-16226-7-01DATE
11/01/07CUSTOMER ORDER # & DATE
10-34264

CUSTOMER REQ. #

DISTRICT

D PARSONS

SHIPPED
FROM

SYRACUSE

DESCRIPTION OF MATERIAL

SIZE

3.250 RD

CRU 17-4PH RT A IAC 42470

AMS-3174-02 REV 26 ASME-SA564-07ED T630 ASTM-A564-04 T630

AMS-2303E AMS-56430 (EX SURF) AISI 630 UNS-S17400

HEAT NO.

CHEMICAL ANALYSIS

HEAT NO.	C	MN	P	S	SI	NI	CR	MO	CU	CB	TA
A19095	.039	.46	.029	.026	.66	4.23	15.22	.13	3.20	.31	.010

CASTLE METALS CORP.
DATE RCVD 11/2/07
IAC 42470
APPROVED BY

QUANTITY

HEAT NO.

MECHANICAL PROPERTIES

981 & A19095

HARDNESS
BHN 358CAPABILITY PHYSICALS AFTER 900 DEG. F. - 1 HR. AIRCOOL:
199,390 176,620 12.6 50.2 BHN 401

MACRO TEST OK

FERRITE 5.2

MAGNAFLUX F/S = 0/0

ELECTRIC FURNACE ADD MELTED

REDUCTION RATIO: 27.5:1

MATERIAL SOLUTION TREATED AT 1900 DEG. F. HELD 45 MIN
AIRCOOLED.

CRUCIBLE MATERIALS CORP. VENDOR #18610.

MATERIAL INDOT CAST.

NAFTA - YES

CORRECTED COPY ORIGINAL SENT 10/17/07

MATERIAL FREE FROM MERCURY CONTAMINATION AT TIME OF SHIPMENT

NO WELD REPAIR PERFORMED

MATERIAL MELTED IN U.S.A.

THANK YOU FOR SELECTING A QUALITY PRODUCT
MANUFACTURED BY THE EMPLOYEES OF CRUCIBLE SPECIALTY METALS

THE ABOVE MATERIAL WAS MANUFACTURED AND TESTED IN ACCORDANCE
WITH ABOVE SPECIFICATIONS AND IS IN CONFORMANCE WITH THOSE
SPECIFICATION REQUIREMENTS.

CRUCIBLE MATERIALS CORPORATION

ACTING BY AND THROUGH ITS SPECIALTY METALS DIVISION

SWORN TO AND SUBSCRIBED BEFORE ME THIS

DAY OF _____, 20

CERTIFIED
BY:

QUALITY ASSURANCE REPRESENTATIVE

NOTARY PUBLIC

JACKIE L. WHITE - SPECIFICATION EXAMINER



CERTIFICATE OF TEST

A H CASTLE, INC.		CASTLE, INC.		OUR ORDER NO. PS-11330-7-0	
3400 N GOLF RD FRANKLIN PARK, IL 60131		26800 MILES RD BEDFORD HEIGHTS OH 44126		DATE 07/18/07	

CUSTOMER ORDER # & DATE 10-31163	CUSTOMER REQ. #	DISTRICT E PARSONS	SHIPPED FROM SYRACUSE
-------------------------------------	-----------------	-----------------------	--------------------------

DESCRIPTION OF MATERIAL
CRU 17-4PH RT A IAC 42470
AHC-3174-10 REV 7 ASME-SA564-04ED T630 ASTM-A564-04 T630
AHS-36430 AISI 630 UNS-S17400

SIZE
3.250 RD
5761266

CHEMICAL ANALYSIS											
HEAT NO.	C	MN	P	S	SI	NI	CR	MO	CU	CB	ITA
A18739	.037	.42	.027	.022	.63	4.09	15.28	.11	3.22	.29	.012

CASTLE METALS CORP.
DATE RCVD 7/25/07
IAC 42470
APPROVED BY [Signature]

QUANTITY		HEAT NO.		MECHANICAL PROPERTIES				
1011	6	A18739		TENSILE PSI	YLD. 2XFSI	ELONG4D	RED/BREAK	HARDNESS
								BHN 356
CAPABILITY PHYSICALS AFTER 700 DEG. F. - 1 HR. AIRCOOL:								SC 38
				203,000	174,000	12.5	51.1	BHN 415

MACRO TEST OK
FERRITE 3 X
KAGNAFLUX F/S = 0/0

REDUCTION RATIO: 27.5:1
MATERIAL SOLUTION TREATED AT 1900 DEG. F. HELD 45 MINUTES AT TEMPERATURE -
AIRCOOLED.

CRUCIBLE MATERIALS CORP. VENDOR #15610.
MATERIAL INGEST CAST.
NAPTA - YES

MATERIAL FREE FROM MERCURY CONTAMINATION AT TIME OF SHIPMENT
NO WELD REPAIR PERFORMED
MATERIAL MELTED IN U.S.A.
THANK YOU FOR SELECTING A QUALITY PRODUCT
MANUFACTURED BY THE EMPLOYEES OF CRUCIBLE SPECIALTY METALS

THE ABOVE MATERIAL WAS MANUFACTURED AND TESTED IN ACCORDANCE WITH ABOVE SPECIFICATIONS AND IS IN CONFORMANCE WITH SPECIFICATION REQUIREMENTS.
CRUCIBLE MATERIALS CORPORATION
ACTING BY AND THROUGH ITS SPECIALTY METALS DIVISION
[Signature]
QUALITY ASSURANCE REPRESENTATIVE

SWORN TO AND SUBSCRIBED BEFORE ME THIS
____ DAY OF _____, 20____
NOTARY PUBLIC

